

Work Order ID 58176

April 27, 2010 1:41:10 PM



Page 1

Item ID: D2652

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 27/04/2010 Start Qty: 200.00



Cust Item ID:

Required Date: 27/04/2010 Req'd Qty: 200.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date: 10-11-26

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2652

Rev A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA250 & DWG D2652 FOLIO
REV: AA □ DWG REV: A □ 2-DEBURR AS REQUIRED

JL 10/05/03

[Signature]

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

JL 10/05/03

200 0

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

[Signature] 10/05/03

200 0

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58176

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Revision ID:

Stop



Item Name: Bushing

Start Date: 27/04/2010 Start Qty: 200.00



Cust Item ID:

Required Date: 27/04/2010 Req'd Qty: 200.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 5702/

0.00



Packaging

Memo

0.00

Packaging

U 14/5/4 (200)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/05 UU 10005.04

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

April 27, 2010 1:41:17 PM

Page 1

Work Order ID: 58176



Parent Item: D2652



Parent Item Name: Bushing

Start Date: 27/04/2010

Required Date: 27/04/2010

Comments: IPP Rev:B02.06.13 Now machined in house. NG

Start Qty: 200.00

Required Qty: 200.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.500		Purchased	No			100	f	38.8000	11.5789			



303 Round Bar 0.500"



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

24

114482

24

Main Warehouse

MAT028

14.8

112567

14.8

~ 11.6

SL 10/05/03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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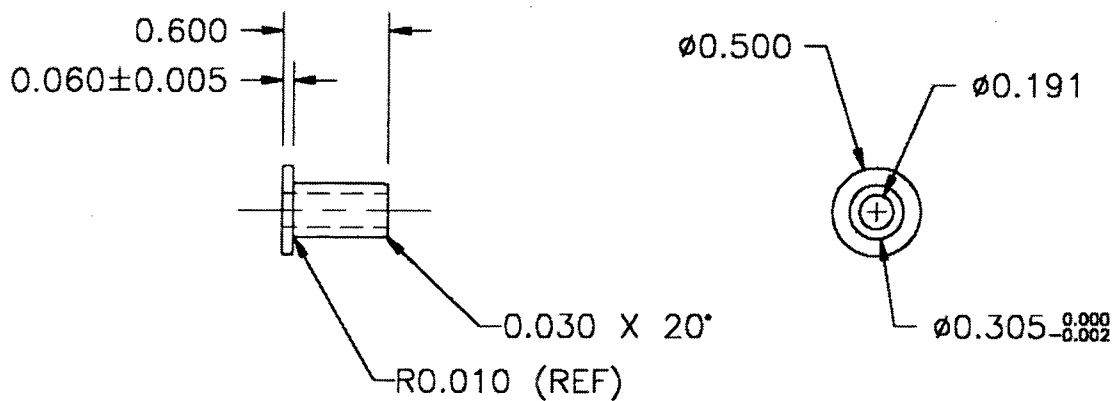
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DESIGN <i>DMY</i>	DRAWN BY <i>DMY</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>BJ</i>	APPROVED <i>DMY</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 58174

BP 10-4-27

MATERIAL: AISI 303 SS
NOTE: BREAK ALL SHARP CORNERS 0.010 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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